

## 77-300 R and R sliding roof frame

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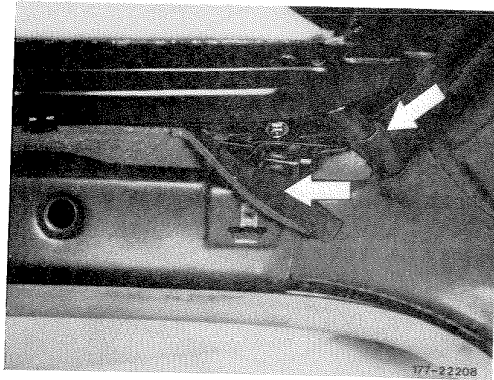
### A. Sliding roof

#### a) Sedan

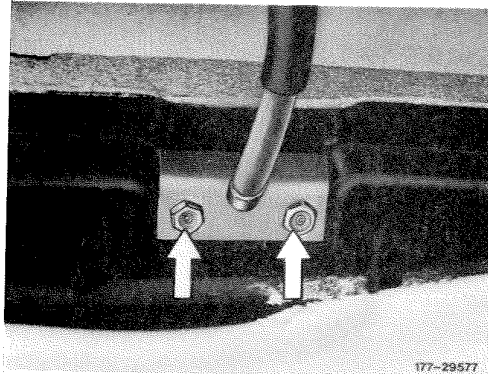
#### Removal

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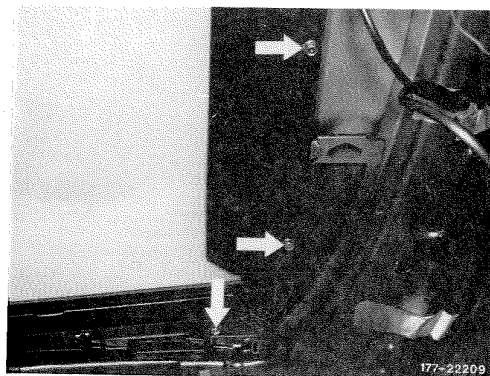
- 1 Remove sliding roof cover (77-100).
- 2 Remove headlining (68-430).
- 3 Remove damping material on sliding roof frame left and right and pull off water drain hoses.



- 4 Force off cover of tubing on sliding roof frame rear and unscrew fastening screws on holding plate.
- 5 Actuate sliding roof switch in direction „Closing“ and remove control.



- 6 Unscrew fastening screws on sliding roof frame.



7 Lower sliding roof frame at the front and push into driving direction, while extending the tubing on sliding roof frame at the rear.

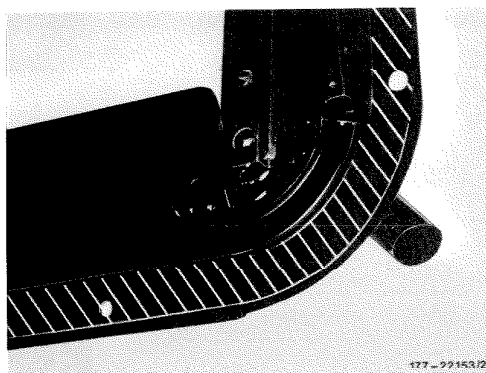
8 Remove sliding roof frame.

### Installation

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9 For installation proceed vice versa.

**Note:** When installing sliding roof frame pay attention to perfect sealing between frame and body.



### b) Coupe

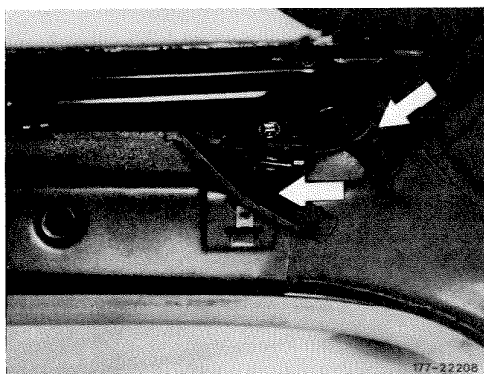
### Removal

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1 Remove sliding roof cover (77-100).

2 Remove headlining (68-430).

3 Remove damping material on sliding roof frame left and right and pull off water drain hoses.

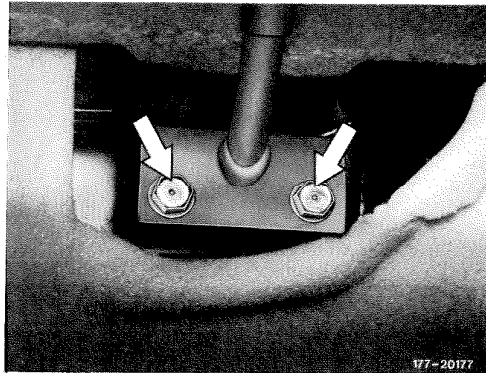


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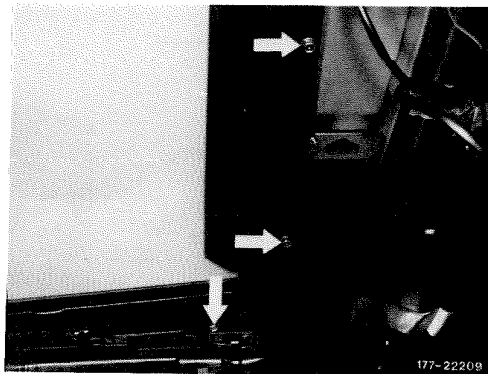
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4 Unscrew fastening screws on holding plate for tubing on sliding roof frame rear.

5 Actuate sliding roof switch in direction „Closing“ and remove control.



6 Unscrew fastening screws on sliding roof frame.



7 Lower sliding roof frame at the front and push into driving direction, while extending the tubing on sliding roof frame at the rear.

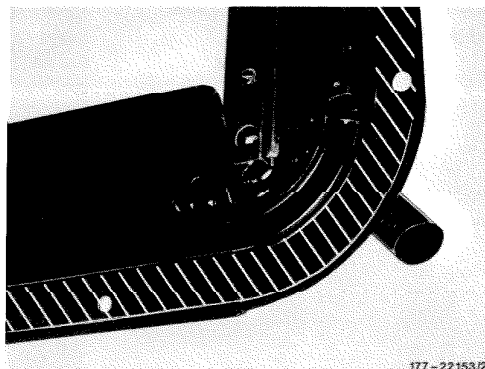
8 Remove sliding roof frame.

### Installation

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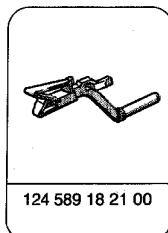
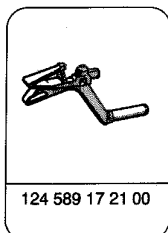
9 For installation proceed vice versa.

**Note:** When installing sliding roof frame pay attention to perfect sealing between frame and body.



### B. Sliding-lifting roof (sedan, coupe)

#### Special tools



#### Removal

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- 1 Remove sliding-lifting roof cover (77-100).
- 2 Remove headlining (Group 68).
- 3 Remove control (77-140).
- 4 Unscrew tubing on sliding-lifting roof frame rear and remove cover.

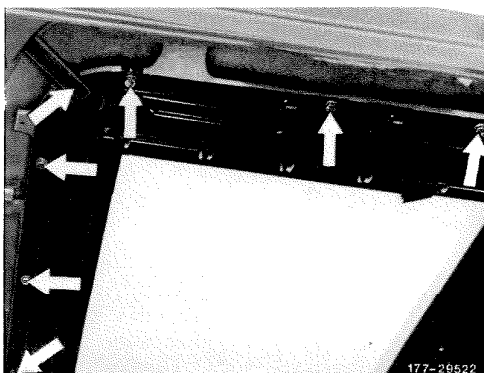


- 5 Pull off water drain hoses and unscrew screws.
- 6 Lower sliding-lifting roof frame at the front and push in driving direction, while extending tubing on sliding-lifting roof frame, rear.

#### Attention!

There is a risk of injury when removing the sliding-lifting roof frame through transport bridge and protective gloves should therefore be worn.

- 7 Remove sliding-lifting roof frame through rear door.



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### Installation

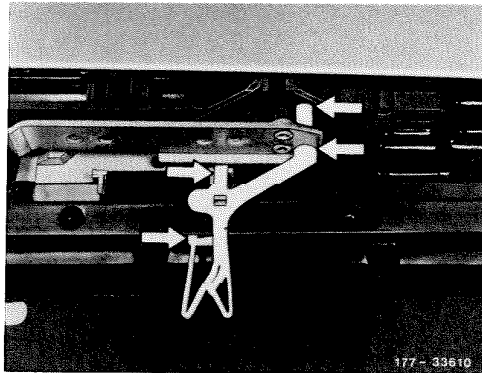
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#### Attention!

Prior to installing sliding-lifting roof frame, insert adjusting gauges part No. 124 589 17 21 00, left and 124 589 18 21 00, right into guide block (lateral guide) and groove in angular lifting arm.

Pull off adjusting gauges only after installing sliding-lifting roof cover.

Shown with sliding-lifting roof holding angle bracket removed



8 Lift sliding-lifting roof frame through opening of rear door into vehicle interior.

**Note:** When installing sliding-lifting roof frame, pay attention to perfect sealing between frame and body.

9 Screw on sliding-lifting roof frame, while paying attention to correct installation position of tubing and water drain hoses.

**Note:** The two rear fastening screws have metric threads. For centering of sliding-lifting roof frame in relation to sliding-lifting roof cutout, tighten the two front fastening screws left and right first.

10 Fasten tubing to sliding-lifting roof frame at the rear and install cover.

11 For further installation proceed vice versa.